

## *2014 - 2019 Corvette C7*

### *QuadFlow Axle-Back Performance Exhaust System*

Part No. 91S120

#### **Exhaust Warranty Information**

**IMPORTANT** - The warranty on this product is VOID if the product is not properly installed or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, please contact MRT for assistance **BEFORE** making any modifications to the system.

**Important note**\*\*\* If your car is equipped with NPP plates in your factory exhaust AND you are not having your car custom tuned, you will need to install the MRT NPP Power Plate Part number # 91X010 PRIOR to starting your car.



***Verify that all the following components are included in kit before beginning***



## *Installation:*

Part #1 - Driver Side Axle-Back

Part #2 - Passenger Side Axle-Back

### SUPPLIED HARDWARE

(2) - 3" Band Clamps

### REQUIRED TOOLS

SawzAll or Cutting Tool  
14mm Deep Socket

Ratchet  
15mm Deep Socket

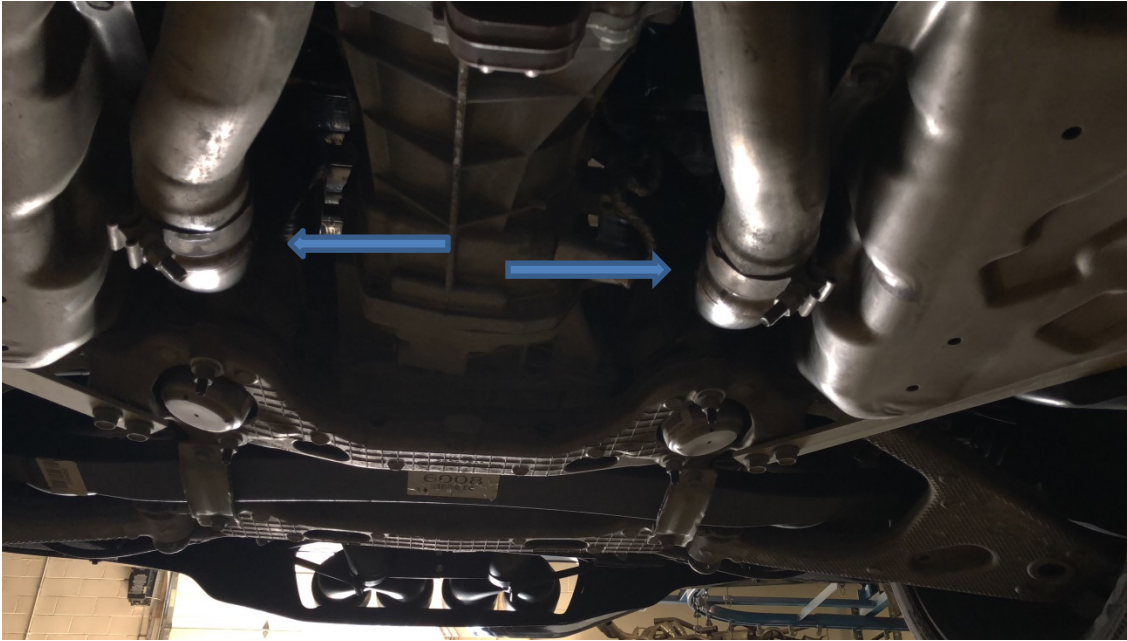
**Begin with removing factory exhaust system:**

**Note:** To install this exhaust system the stock exhaust system must be cut in two places to remove it from the vehicle.

**Step #1:** Remove license plate and reflectors

**Step #2:** Take bumper off - 8 bolts, 3 screws on each corner

**Step #3:** Loosen clamps (fig #1) unbolt factory axle-backs - 4 bolts holding factory hangers



**Fig. #1**

**Step #4: Unplug exhaust valves if equipped**

**Step #5: Remove 2 bolts that connect the passenger side tip and drivers side tip together**

**Step #6: Remove factory exhaust**

## **Installation steps for the MRT Axle-Back Exhaust System:**

**Step #1: Slide band clamp on to tail pipe and slide the new exhaust tube into position over the stock exhaust pipe - keeping clamps loose. (fig #2)**



**Fig# 2**

**Step #2: Slide tips on over axle.**

Step #3: Insert stock hanger into new exhaust and align the tip to rear fascia opening.

Step #4: Position clamp to the edge of MRT exhaust. Clamp should extend approximately 1/8-inch past end of axle back tube. Tighten clamp while maintaining tip alignment.



**Important note\*\*\*** If your car is equipped with NPP plates in your factory exhaust AND you are not having your car custom tuned, you will need to install the MRT NPP Power Plate Part number # 91X010 PRIOR to starting your car.

Step #5: Reinstall rear fascia

Step #6: Insert bolts to hold the passenger tip to the drivers tip, align tips and tighten.

Note: Exhaust tip position can be adjusted by manipulating each assembly connection point in/out and rotating the tubing throughout the system.

MRT appreciate your business. Please feel free to contact us at any point with questions or concerns  
at

734-455-5807 or via email at [Sales@MRT-Direct.com](mailto:Sales@MRT-Direct.com)